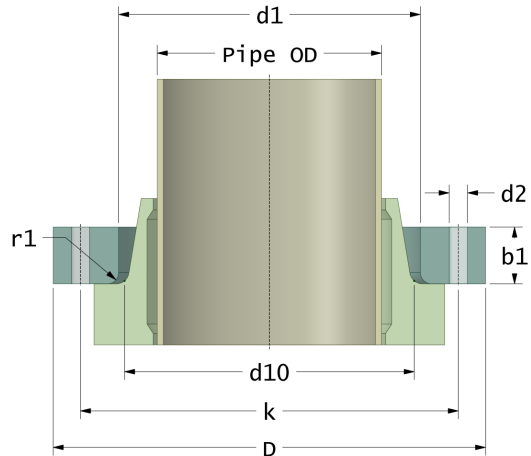


## Backing Rings for GRP Pipes

Drilling Standard: JIS B2220 10K



#	DN (mm)	Pmax (bar)	D (mm)	d1 (mm)	d10 (mm)	r1 (mm)	k (mm)	Holes (no.)	d2 (mm)	b1 (mm)	Article Number
1	150	10	285	189	186	5	240	8	23	30	BR-150-189-10/10K
2	200	10	350	238	237	5	290	12	23	32	BR-200-238-10/10K
3	250	10	410	294	293	5	355	12	25	34	BR-250-294-10/10K
4	300	10	460	-	-	-	400	16	25	-	BR-300---10/10K
5	400	10	570	455	453	6	510	16	27	47	BR-400-455-10/10K
6	450	10	644	508	506	6	565	20	27	53	BR-450-508-10/10K
7	500	3	674	560	558	6	620	20	27	35	BR-500-560-03/10K
8	500	10	674	560	558	6	620	20	27	57	BR-500-560-10/10K
9	600	3	795	653	649	9	730	24	33	34	BR-600-653-3/10K
10	600	10	795	653	649	9	730	24	33	62	BR-600-653-10/10K
11	700	3	910	762	758	7	840	24	33	36	BR-700-762-3/10K
12	700	10	910	762	758	7	840	24	33	64	BR-700-762-10/10K
13	800	3	1025	854	850	13	950	28	33	38	BR-800-854-3/10K
14	800	10	1025	854	850	13	950	28	33	70	BR-800-854-10/10K
15	900	3	1125	956	952	13	1050	28	33	40	BR-900-956-3/10K
16	900	6	1125	956	952	13	1050	28	33	62	BR-900-956-6/10K

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## Backing Rings for GRP Pipes

Drilling Standard: JIS B2220 10K



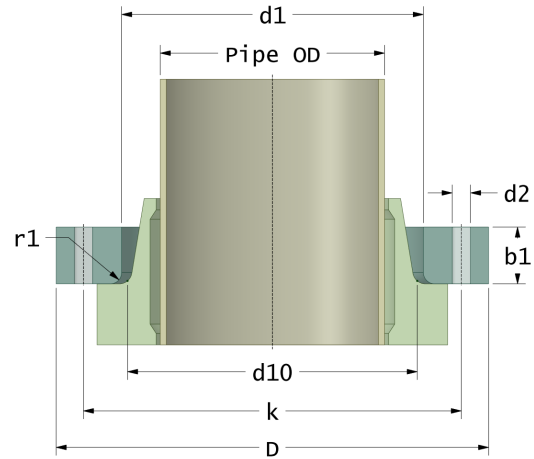
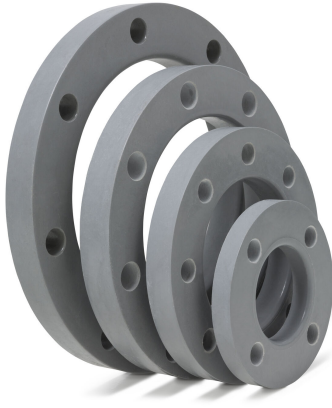
#	DN (mm)	Pmax (bar)	D (mm)	d1 (mm)	d10 (mm)	r1 (mm)	k (mm)	Holes (no.)	d2 (mm)	b1 (mm)	Article Number
17	900	10	1125	956	952	13	1050	28	33	87	BR-900-956-10/10K
18	1000	3	1234	1064	1060	13	1160	28	39	45	BR-1000-1064-3/10K
19	1000	6	1234	1064	1060	13	1160	28	39	65	BR-1000-1064-6/10K
20	1000	10	1234	1064	1060	13	1160	28	39	90	BR-1000-1064-10/10K
21	1100	3	1355	1152	1142	8	1270	28	39	62	BR-1100-1152-03/10K
22	1100	3	1355	1184	1174	8	1270	28	39	62	BR-1100-1184-03/10K
23	1100	6	1355	1152	1142	8	1270	28	39	88	BR-1100-1152-6/10K
24	1100	6	1355	1184	1174	8	1270	28	39	88	BR-1100-1184-06/10K
25	1100	10	1355	1152	1142	8	1270	28	39	114	BR-1100-1152-10/10K
26	1100	10	1355	1184	1174	8	1270	28	39	114	BR-1100-1184-10/10K
27	1200	3	1470	1284	1278	8	1380	32	39	55	BR-1200-1284-03/10K
28	1200	6	1470	1284	1278	8	1380	32	39	70	BR-1200-1284-6/10K
29	1200	10	1470	1284	1278	8	1380	32	39	100	BR-1200-1284-10/10K
30	1350	3	1640	1440	1430	10	1540	36	45	76	BR-1350-1440-03/10K
31	1350	6	1640	1440	1430	10	1540	36	45	107	BR-1350-1440-06/10K
32	1350	10	1640	1440	1430	10	1540	36	45	130	BR-1350-1440-10/10K
33	1500	3	1810	1596	1586	11	1700	40	45	80	BR-1500-1596-03/10K

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## Backing Rings for GRP Pipes

Drilling Standard: JIS B2220 10K



#	DN (mm)	Pmax (bar)	D (mm)	d1 (mm)	d10 (mm)	r1 (mm)	k (mm)	Holes (no.)	d2 (mm)	b1 (mm)	Article Number
34	1500	6	1810	1596	1586	11	1700	40	45	115	BR-1500-1596-06/10K
35	1500	10	1810	1596	1586	11	1700	40	45	145	BR-1500-1596-10/10K

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